

ADVANCED ISOLATION AND REPAIR SOLUTIONS

Pipeline Through Wall Communication Capabilities

PPSA Seminar, Aberdeen

Gary Anderson | Offshore Market Development Director | Nov 8th, 2017

® Registered Trademark of T.D. Williamson, Inc. in the United States and in other countries. © 2017 T.D. Williamson, Inc.



Tracking, Location and Communication

Utilizing tracking devices

• Pigging:

• Pre-commissioning, line proving, cleaning, liquid removal, batching, decommissioning.

- Inline Inspection
- Inline Isolation



Tracking, Location and Communication

Tracking methods

Permanent fittings:

• Pig-signalers

Temporary/semi-permanent fittings

- Transmitters (electromagnetic or acoustic signal)
- Radioactive sources
- Pressure pulse monitoring



SmartPlug[®] Inline Isolation System



SmartPlug[®] System

- Remote through wall communication and operation
- Bi-directional/piggable
- 8" to 48" diameter
- Double block isolation
- Full system DNV Type approval
- 3D bends passing capability

2x Control Modules

- Communication system
- Battery pack
- Hydraulics system

2x Plug Modules (optional 3 modules)

- Independent isolation
- 3000 psi (200 bar gauge) isolation capability
- Fail-safe lock via differential pressure
- Hydrotest capability (3rd module)



Offshore Pipeline Environment







- Offshore Steel Structures
- Pipeline Wall thicknesses
- Oscillating/rotating equipment
- Sub-sea pipelines



SMARTTRACK™ ELF Communication



- Extremely Low Frequency (<15 Hz)
- Electromagnetic signal
- Tracking, location and 2 way communication
- Frequency inline adjustable
- Identify inline device
- Improved signal processing and filtration
- Reduced power consumption
- Tracking capability 80mm WT
- Communication capability 65 mm WT



Typical Offshore Communication Setup



- Handheld device
- Hardwired to Laptop
- Acoustic transmission to receiver
- Radio link
- GSM/Satellite link



Case Study



- 22" gas export line, 150km long
- Water Depth 150m
- 90 barg operating pressure
- Production on Huldra terminated 3rd September 2014



Case Study



- Valemon gas export to tie into existing pipeline
- 22km of laid pipe



- Propel a 6x pig train followed by the TDW SmartPlug®, activating/setting the tool 1km into the Huldra pipeline.
- Compressing hydrocarbon gas in front of pipeline towards closed valves at Heimdal.
- Retain pressure in pipeline at 90 barg









- 1. ROV held remote transceiver
- 2. Cabled communication with subsea skid transceiver
- 3. Acoustic communication with sub-sea skid
- 4. Radio link
- 5. GSM monitoring



- Dive support vessel performed the tie in
- Dive supervisors had real time status on SmartPlug® integrity. Transfer via radio link from Huldra
- Risk reducing for divers
 - No delay in any alarms or pressure changes
 - Not relaying in VHF/UHF or telephone communication between platform and vessel





Control Room SmartStudio computer set up





Acoustic Through Water communication



- Used as contingency solution for hard wire during monitoring
- Cost effective, requires little vessel time for deployment vs cable deployment.
- Good alternative for monitoring isolations from diver support vessel
- On completion of tie in,
- communication with SmartPlug® sets the 3rd module on the train.
- Hydrotesting of the new section only was carried out.







- GSM communication link between platform and Stavanger office
- Monitoring of the isolation maintained on 24/7 basis
- Crew remobilised for unsetting of the tool









- SmartPlug® tool pigged through non-return valve
- 6x pig train pigged through non-return valve



Project Benefits

- Maximised pipeline usage before shutdown
- Reduced downtime during tie in.
- Gave dive team real time updates on isolation integrity
- Reduced environmental risk

Questions

www.tdwilliamson.com